

This exploded view diagram illustrates the assembly of a hedge trimmer. The components are numbered 1 through 37. The main body (1) houses the motor (20) and battery pack (12). The handle (6) is attached to the body. The cutting head (31) is mounted on the front of the body and includes a protective guard (32). The cutting blade (27) is attached to the front of the body. The diagram shows the following parts:

- 1: Main body housing
- 2: Motor housing
- 3: Motor housing cap
- 4: Motor housing cap screw
- 5: Motor housing cap screw
- 6: Main handle
- 7: Trigger switch
- 8: Trigger switch cap
- 9: Trigger switch cap screw
- 10: Trigger switch cap screw
- 11: Trigger switch cap screw
- 12: Battery pack
- 13: Trigger switch cap screw
- 14: Trigger switch cap screw
- 15: Trigger switch cap screw
- 16: Trigger switch cap screw
- 17: Trigger switch cap screw
- 18: Trigger switch cap screw
- 19: Trigger switch cap screw
- 20: Motor
- 21: Motor housing cap
- 22: Motor housing cap screw
- 23: Motor housing cap screw
- 24: Motor housing cap screw
- 25: Motor housing cap screw
- 26: Motor housing cap screw
- 27: Cutting blade
- 28: Cutting blade cap
- 29: Cutting blade cap screw
- 30: Cutting blade cap screw
- 31: Cutting head housing
- 32: Protective guard
- 33: Protective guard cap
- 34: Protective guard cap screw
- 35: Protective guard cap screw
- 36: Protective guard cap screw
- 37: Protective guard cap screw

Model No.DUH523 520MM CORDLESS HEDGE TRIMMER

cod	cod piesa	descriere	interschimbare	cantitate	New/Old	optiunea 1	optiunea 2	nota
001A	187286-4	HANDLE SET		1	*			
D10		INC. 6			*			
001-1A	183K17-5	HANDLE SET	<	1				
C10	263005-3	STIFT CAUCIUC 6		2				
D10		INC. 6						
001-1B	183K17-5	HANDLE SET		1				
C10	263005-3	STIFT CAUCIUC 6		2				
D10		INC. 6						
002	452438-9	LOCK OFF BUTTON BUH483		1				
003	231473-8	COMPRESSION SPRING 4		1				
004	651852-8	INTRERUPATOR V-15- 1A5		1				
005	643852-2	TERMINAL BFS451		1				
006A	187286-4	HANDLE SET		1	*			
D10		INC. 1			*			
006-1A	183K17-5	HANDLE SET	<	1				
C10	263005-3	STIFT CAUCIUC 6		2				
D10		INC. 1						
006-1B	183K17-5	HANDLE SET		1				
C10	263005-3	STIFT CAUCIUC 6		2				
D10		INC. 1						
007	231473-8	COMPRESSION SPRING 4		1				
008	417564-1	PARGHIE INTRERUPATOR BUH483		1				
009	651852-8	INTRERUPATOR V-15- 1A5		1				
010	452681-0	INTRERUPATOR ARM UH4861		1				
011	187285-6	MOTOR HOUSING SET BUH483		1	*			
D10		INC. 16			*			
011-1	183P34-5	MOTOR HOUSING SET	S	1				
D10		INC. 16						
012A	638966-0	CONTROLLER UNIT		1	*			
C10	688161-2	INEL FILTRU BDF446RFE		1	*			
012-1A	632M89-4	CONTROLLER UNIT	<	1	*			
C10	688161-2	INEL FILTRU BDF446RFE		1	*			
012-2A	632N08-6	CONTROLLER UNIT	O	1				
C10	688161-2	INEL FILTRU BDF446RFE		1				
012-2B	632N08-6	CONTROLLER UNIT		1				
C10	688161-2	INEL FILTRU BDF446RFE		1				
013	266429-2	SURUB AUTOFILETANT 3X16 MT081		6				
014	911193-7	PAN HEAD SCREW M4X65		1				
015	424195-9	RUBBER RING 6		1				
016	187285-6	MOTOR HOUSING SET BUH483		1	*			
D10		INC. 11			*			

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016-1	183P34-5	MOTOR HOUSING SET	S	1				
D10		INC. 11						
017	424394-3	RUBBER RING 8		4				
018	266429-2	SURUB AUTOFILETANT 3X16 MT081		5				
019	815U45-9	DUH523 NAME PLATE		1				
020	629930-2	DC MOTOR		1	*			
020-1	629450-6	DC MOTOR	S	1				
021	141211-9	BEARING BOX COMPLETE BUH483		1				
022	253215-0	SAIBA PLATA 8		1				
023	326034-8	SPINDLE UH4861		1				
024	227281-3	SPUR GEAR 93 BUH483		1				
025	262570-9	NYLON SLEEVE 5 UH4861		2				
026	423417-4	DUST GUARD UH4861		1				
027	195769-0	SHEAR BLADE COMPLETE SET		1				
C10	188605-7	OIL VESSEL SET UH5570		1				
C20	262570-9	NYLON SLEEVE 5 UH4861		2				
028	253215-0	SAIBA PLATA 8		1				
029	911218-7	SURUB M5X14 EW1050		4				
030	911113-1	SURUB M4X10		4				
031	453317-4	UNDER COVER BUH483		1				
032	452678-9	PARGHIE INTRERUPATOR B UH4861		1				
033	234261-2	COMPLESSION SPRING 5 BUH483		1				
034	452682-8	MANER FRONTAL UH4861		1				
035	911243-8	SURUB M5X25		2				
036	453316-6	PROTECTOR		1				
037	265995-6	SURUB 4X18		2				
A01	452685-2	BLADE COVER		1				
A02B	***DC18RC	DC18RC FAST CHARGER		1				
A03B	197600-6	BATTERY BL1830B SET		1	*			
A03-1B	197600-6	BATTERY BL1830B SET	O	1				
A04B	450128-8	CAPAC BDF451		1				
E01A	645006-7	CONDENSATOR		1	*			

Please order the parts with part number.

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